

Expedition V2 Fridge Tray Assembly Instructions

1. Install the piano hinge onto the Fridge tray Bottom using 3-1/2" screws provided. Install them in every other hole.



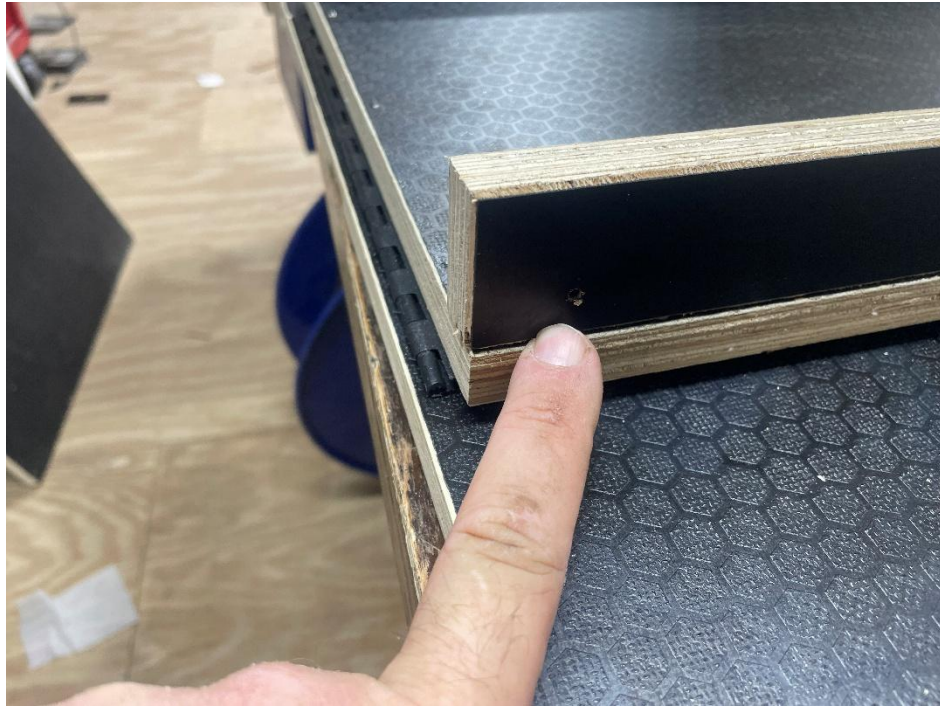
2. Attach the other side of the hinge to the tilting mechanism making sure to offset the screw holes used in the first step.

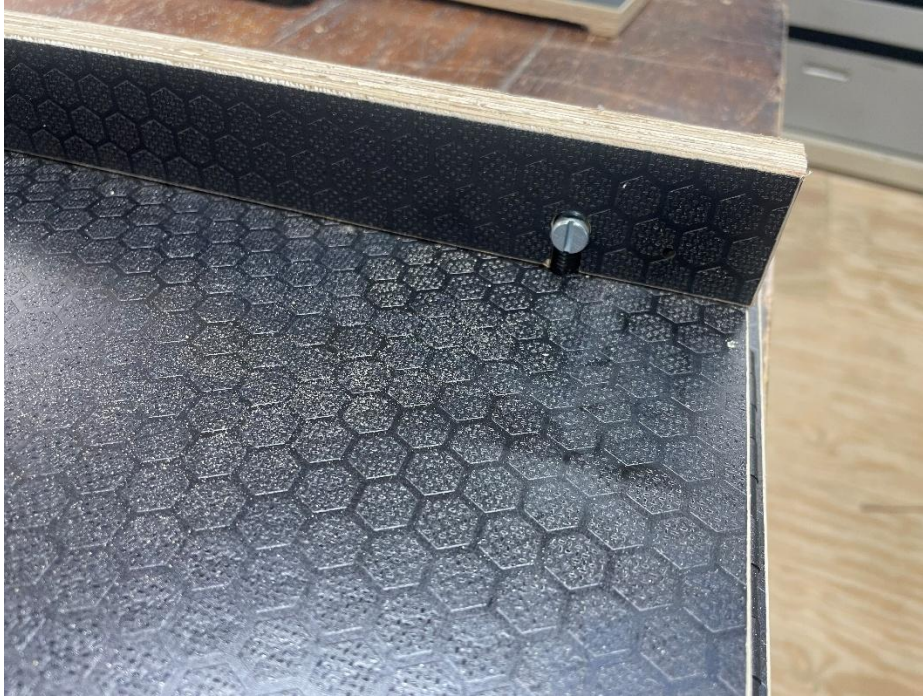


3. Install the centering wedges on either side of the tilting mechanism. Once the assembly is completed you can adjust these as needed to insure your fridge tray sets centered when in the down position.



4. Using 1.25" bolts and barrel nuts install the inner side rails to the tilting mechanism. Make sure the barrel nuts are facing inwards and look for the pre drilled holes for the drawer slides and make sure they are near the front edge where the hinge is located.





5. (this step is written from the perspective of a driver side fridge. Reverse it if your system has a passenger side fridge) The next steps is one of the most confusing and important. You will be installing the drawer slides on the wrong sides. Look for the slide marked (L), you will be installing this on the right side of the tilting mechanism. This will also be the slide that has the blue thumb release. Separate the slide by pulling it apart while pushing down on the blue thumb release and screw the larger part to the right side of the tilting mechanism.





6. Now do the same thing to the opposite side.

7. Attach the remaining part of the slides to the outer Side rails as pictured below. Go ahead and install the barrel nuts into the slots that will be facing Upward and then connect the slides back together. When assembling the slides, make sure the slide goes into the bearing pack and do not force it in.







8. Install the tilt limiting strap (vehicles with tailgates do not need this). Please pay close attention to the orientation of the strap in these pictures. It is very important that you install it just like the pictures or the strap can tear.



9. The last step is to attach the top. You can do this now or after the fridge tray is installed into the drawer system.